



# TECHNICAL BULLETIN

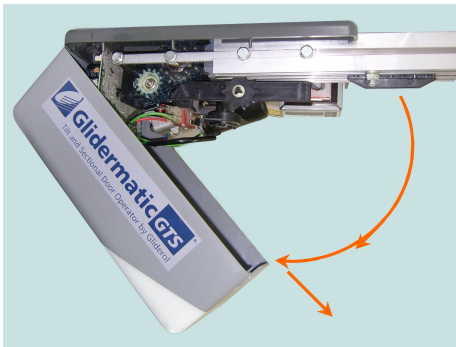
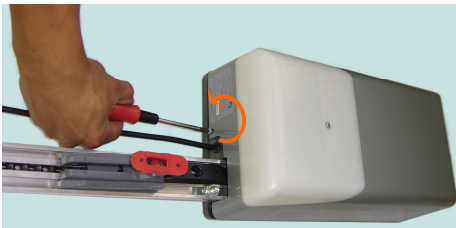
## Setting Door Travel Limits

### GTS Tilt and Sectional Door Automatic Operator [OLD]

TB-SDROCGN0407- GTS

Issue Date: May 2008

**Caution:** Always disconnect power before making any setting changes



#### Title: GTS [OLD] – Setting Door Travel Limits

1. Remove or loosen the screw on the GTS cover using screw driver
2. Remove the GTS cover by pulling in the directions of arrows as shown in the figure

#### 3. **SETTING THE DOOR TRAVEL LIMITS**

- a. Put the red T Handle to MANUAL Position by pulling it downwards.
- b. Pull the door to its fully closed position then set the DOWN cam so that the down limit switch lever is central to the cam face.
- c. Fully close the door and set the UP cam so that the up limit switch lever is central to the cam face.
- d. To check the operation of the cams and limit switches, switch the power ON at the power point and fully close the door manually – The drive motor should stop at the fully open position. Test using the bell wire push button. Should the drive motor over run at either or both positions, switch off the power supply and adjust the relevant cam setting. When setting are satisfactory switch off the power supply.
- e. Lower the red T Handle to put it back to AUTOMATIC Position and carefully pull the door down until the spring loaded pin 'clicks' into position in the main trolley.
- f. Plug the Power Head lead into the power point and switch on the power. Ensure the Down Cam is to set to operate just above the floor level permitting the Door to gently seal by its own momentum. TURN OFF POWER before adjusting any Cams.

